

營運中工廠家數與負責人性別統計 — 按行業別、四大行業別分

Statistics of Operating Factories & Owner's Gender by Industry、Four Main Industries

中華民國109年（2020）

單位：家；％ Unit: Establishment、%

		營運中工廠 Operating Factories	男性負責人 Male Owner	女性負責人 Female Owner	
		(家) (Establishments)	(家) (Establishments)	(家) (Establishments)	百分比(%) Percentage
總計	Total	90,763	68,582	22,181	24.44
按行業別分	by Industry (Version 10)				
食品及飼品製造業	Manufacture of Food Products and Prepared Animal Feeds	7,006	5,135	1,871	26.71
飲料及菸草製造業	Manufacture of Beverages & Tobacco Products	570	415	155	27.19
紡織業	Manufacture of Textiles	3,238	2,316	922	28.47
成衣及服飾品製造業	Manufacture of Wearing Apparel and Clothing Accessories	1,100	742	358	32.55
皮革、毛皮及其製品製造業	Manufacture of Leather, Fur and Related Products	625	449	176	28.16
木竹製品製造業	Manufacture of Wood and of Products of Wood and Bamboo	1,224	882	342	27.94
紙漿、紙及紙製品製造業	Manufacture of Paper and Paper Products	1,529	1,093	436	28.52
印刷及資料儲存媒體複製業	Printing and Reproduction of Recorded Media	2,136	1,561	575	26.92
石油及煤製品製造業	Manufacture of Petroleum and Coal Products	190	142	48	25.26
化學原材料肥料氮化合物塑橡膠原料及人造纖維業	Manufacture of Chemical Material, Fertilizers and Nitrogen Compounds, Plastic and Rubber Materials, Man-made Fibres	1,139	970	169	14.84
其他化學製品製造業	Manufacture of Other Chemical Products	2,525	1,858	667	26.42
藥品及醫用化學製品製造業	Manufacture of Pharmaceuticals and Medicinal Chemical Product	450	361	89	19.78
橡膠製品製造業	Manufacture of Rubber Products	1,243	935	308	24.78
塑膠製品製造業	Manufacture of Plastics Products	7,750	5,714	2,036	26.27
非金屬礦物製品製造業	Manufacture of Other Non-metallic Mineral Products	2,492	1,968	524	21.03
基本金屬製造業	Manufacture of Basic Metals	1,717	1,338	379	22.07
金屬製品製造業	Manufacture of Fabricated Metal Products	22,646	16,956	5,690	25.13
電子零組件製造業	Manufacture of Electronic Parts and Components	3,646	3,036	610	16.73
電腦、電子產品及光學製品製造業	Manufacture of Computers, Electronic and Optical Products	2,642	2,138	504	19.08
電力設備及配備製造業	Manufacture of Electrical Equipment	3,162	2,413	749	23.69
機械設備製造業	Manufacture of Machinery and Equipment	14,164	10,918	3,246	22.92
汽車及其零件製造業	Manufacture of Motor Vehicles and Parts	2,768	2,131	637	23.01
其他運輸工具及其零件製造業	Manufacture of Other Transport Equipment and Parts	1,903	1,453	450	23.65
家具製造業	Manufacture of Furniture	1,452	1,034	418	28.79
其他製造業	Other Manufacturing	3,148	2,388	760	24.14
產業用機械設備維修及安裝業	Repair and Installation of Industrial Machinery and	275	214	61	22.18
非製造業	Non-Manufacturing	23	22	1	4.35
按四大行業別分	by Four Main Industries				
金屬機電工業	Metal & Machinery Industry	43,473	33,010	10,463	24.07
資訊電子工業	Information & Electronic Industry	9,450	7,587	1,863	19.71
化學工業	Chemical Industry	17,587	13,083	4,504	25.61
民生工業	Food, Textile and Other Industry	20,253	14,902	5,351	26.42

資料來源：經濟部工廠校正及營運調查。Data Source：The Factory Operation Census by MOEA.

營運中工廠家數與負責人性別統計 — 按行業別、四大行業別分

Statistics of Operating Factories & Owner's Gender by Industry、Four Main Industries

中華民國108年（2019）

單位：家；％ Unit: Establishment、%

		營運中工廠 Operating Factories	男性負責人 Male Owner	女性負責人 Female Owner	
		(家) (Establishments)	(家) (Establishments)	(家) (Establishments)	百分比(%) Percentage
總計	Total	90,424	68,507	21,917	24.24
按行業別分	by Industry (Version 10)				
食品及飼品製造業	Manufacture of Food Products and Prepared Animal Feeds	6,913	5,073	1,840	26.62
飲料及菸草製造業	Manufacture of Beverages & Tobacco Products	553	405	148	26.76
紡織業	Manufacture of Textiles	3,158	2,265	893	28.28
成衣及服飾品製造業	Manufacture of Wearing Apparel and Clothing Accessories	1,135	765	370	32.60
皮革、毛皮及其製品製造業	Manufacture of Leather, Fur and Related Products	655	473	182	27.79
木竹製品製造業	Manufacture of Wood and of Products of Wood and Bamboo	1,230	882	348	28.29
紙漿、紙及紙製品製造業	Manufacture of Paper and Paper Products	1,531	1,098	433	28.28
印刷及資料儲存媒體複製業	Printing and Reproduction of Recorded Media	2,171	1,593	578	26.62
石油及煤製品製造業	Manufacture of Petroleum and Coal Products	194	144	50	25.77
化學原材料肥料氮化合物塑橡膠	Manufacture of Chemical Material, Fertilizers and Nitrogen	1,129	956	173	15.32
原料及人造纖維業	Compounds,Plastic and Rubber Materials, Man-made Fibres				
其他化學製品製造業	Manufacture of Other Chemical Products	2,496	1,845	651	26.08
藥品及醫用化學製品製造業	Manufacture of Pharmaceuticals and Medicinal Chemical Product	433	352	81	18.71
橡膠製品製造業	Manufacture of Rubber Products	1,222	931	291	23.81
塑膠製品製造業	Manufacture of Plastics Products	7,744	5,720	2,024	26.14
非金屬礦物製品製造業	Manufacture of Other Non-metallic Mineral Products	2,571	2,057	514	19.99
基本金屬製造業	Manufacture of Basic Metals	1,771	1,387	384	21.68
金屬製品製造業	Manufacture of Fabricated Metal Products	22,370	16,760	5,610	25.08
電子零組件製造業	Manufacture of Electronic Parts and Components	3,635	3,054	581	15.98
電腦、電子產品及光學製品製造業	Manufacture of Computers, Electronic and Optical Products	2,616	2,133	483	18.46
電力設備及配備製造業	Manufacture of Electrical Equipment	3,129	2,412	717	22.91
機械設備製造業	Manufacture of Machinery and Equipment	14,250	10,999	3,251	22.81
汽車及其零件製造業	Manufacture of Motor Vehicles and Parts	2,760	2,130	630	22.83
其他運輸工具及其零件製造業	Manufacture of Other Transport Equipment and Parts	1,892	1,439	453	23.94
家具製造業	Manufacture of Furniture	1,436	1,029	407	28.34
其他製造業	Other Manufacturing	3,151	2,389	762	24.18
產業用機械設備維修及安裝業	Repair and Installation of Industrial Machinery and	265	204	61	23.02
非製造業	Non-Manufacturing	14	12	2	14.29
按四大行業別分	by Four Main Industries				
金屬機電工業	Metal & Machinery Industry	43,308	32,919	10,389	23.99
資訊電子工業	Information & Electronic Industry	9,380	7,599	1,781	18.99
化學工業	Chemical Industry	17,575	13,112	4,463	25.39
民生工業	Food,Textile and Other Industry	20,161	14,877	5,284	26.21

資料來源：經濟部工廠校正及營運調查。Data Source：The Factory Operation Census by MOEA.

營運中工廠家數與負責人性別統計 — 按行業別、四大行業別分

Statistics of Operating Factories & Owner's Gender by Industry、Four Main Industries

中華民國107年（2018）

單位：家；% Unit: Establishment、%

		營運中工廠 Operating Factories	男性負責人 Male Owner	女性負責人 Female Owner	
		(家) (Establishments)	(家) (Establishments)	(家) (Establishments)	百分比(%) Percentage
總計	Total	88,784	67,501	21,283	23.97
按行業別分	by Industry (Version 10)				
食品及飼品製造業	Manufacture of Food Products and Prepared Animal Feeds	6,686	4,906	1,780	26.62
飲料及菸草製造業	Manufacture of Beverages & Tobacco Products	537	398	139	25.88
紡織業	Manufacture of Textiles	3,182	2,299	883	27.75
成衣及服飾品製造業	Manufacture of Wearing Apparel and Clothing Accessories	1,136	778	358	31.51
皮革、毛皮及其製品製造業	Manufacture of Leather, Fur and Related Products	662	474	188	28.40
木竹製品製造業	Manufacture of Wood and of Products of Wood and Bamboo	1,207	868	339	28.09
紙漿、紙及紙製品製造業	Manufacture of Paper and Paper Products	1,520	1,101	419	27.57
印刷及資料儲存媒體複製業	Printing and Reproduction of Recorded Media	2,174	1,600	574	26.40
石油及煤製品製造業	Manufacture of Petroleum and Coal Products	183	136	47	25.68
化學原材料肥料氮化合物塑橡膠	Manufacture of Chemical Material, Fertilizers and Nitrogen	1,118	942	176	15.74
原料及人造纖維業	Compounds,Plastic and Rubber Materials, Man-made Fibres				
其他化學製品製造業	Manufacture of Other Chemical Products	2,475	1,845	630	25.45
藥品及醫用化學製品製造業	Manufacture of Pharmaceuticals and Medicinal Chemical Product	419	336	83	19.81
橡膠製品製造業	Manufacture of Rubber Products	1,210	915	295	24.38
塑膠製品製造業	Manufacture of Plastics Products	7,605	5,655	1,950	25.64
非金屬礦物製品製造業	Manufacture of Other Non-metallic Mineral Products	2,520	1,995	525	20.83
基本金屬製造業	Manufacture of Basic Metals	1,774	1,387	387	21.82
金屬製品製造業	Manufacture of Fabricated Metal Products	21,533	16,214	5,319	24.70
電子零組件製造業	Manufacture of Electronic Parts and Components	3,648	3,070	578	15.84
電腦、電子產品及光學製品製造業	Manufacture of Computers, Electronic and Optical Products	2,582	2,116	466	18.05
電力設備及配備製造業	Manufacture of Electrical Equipment	3,116	2,409	707	22.69
機械設備製造業	Manufacture of Machinery and Equipment	14,124	10,913	3,211	22.73
汽車及其零件製造業	Manufacture of Motor Vehicles and Parts	2,725	2,102	623	22.86
其他運輸工具及其零件製造業	Manufacture of Other Transport Equipment and Parts	1,842	1,398	444	24.10
家具製造業	Manufacture of Furniture	1,400	1,012	388	27.71
其他製造業	Other Manufacturing	3,127	2,408	719	22.99
產業用機械設備維修及安裝業	Repair and Installation of Industrial Machinery and	267	214	53	19.85
非製造業	Non-Manufacturing	12	10	2	16.67
按四大行業別分	by Four Main Industries				
金屬機電工業	Metal & Machinery Industry	42,265	32,228	10,037	23.75
資訊電子工業	Information & Electronic Industry	9,346	7,595	1,751	18.74
化學工業	Chemical Industry	17,366	13,004	4,362	25.12
民生工業	Food,Textile and Other Industry	19,807	14,674	5,133	25.92

資料來源：經濟部工廠校正及營運調查。Data Source : The Factory Operation Census by MOEA.

營運中工廠家數與負責人性別統計 — 按行業別、四大行業別分

Statistics of Operating Factories & Owner's Gender by Industry、Four Main Industries

中華民國106年（2017）

單位：家；％ Unit: Establishment、%

		營運中工廠 Operating Factories	男性負責人 Male Owner	女性負責人 Female Owner	
		(家) (Establishments)	(家) (Establishments)	(家) (Establishments)	百分比(%) Percentage
總計	Total	87,149	66,491	20,658	23.70
按行業別分	by Industry (Version 10)				
食品及飼品製造業	Manufacture of Food Products and Prepared Animal Feeds	6,423	4,723	1,700	26.47
飲料及菸草製造業	Manufacture of Beverages & Tobacco Products	529	409	120	22.68
紡織業	Manufacture of Textiles	3,185	2,321	864	27.13
成衣及服飾品製造業	Manufacture of Wearing Apparel and Clothing Accessories	1,141	785	356	31.20
皮革、毛皮及其製品製造業	Manufacture of Leather, Fur and Related Products	667	493	174	26.09
木竹製品製造業	Manufacture of Wood and of Products of Wood and Bamboo	1,160	852	308	26.55
紙漿、紙及紙製品製造業	Manufacture of Paper and Paper Products	1,484	1,076	408	27.49
印刷及資料儲存媒體複製業	Printing and Reproduction of Recorded Media	2,186	1,614	572	26.17
石油及煤製品製造業	Manufacture of Petroleum and Coal Products	182	137	45	24.73
化學原材料肥料氮化合物塑橡膠	Manufacture of Chemical Material, Fertilizers and Nitrogen	1,097	932	165	15.04
原料及人造纖維業	Compounds,Plastic and Rubber Materials, Man-made Fibres				
其他化學製品製造業	Manufacture of Other Chemical Products	2,430	1,822	608	25.02
藥品及醫用化學製品製造業	Manufacture of Pharmaceuticals and Medicinal Chemical Product	419	333	86	20.53
橡膠製品製造業	Manufacture of Rubber Products	1,189	903	286	24.05
塑膠製品製造業	Manufacture of Plastics Products	7,431	5,526	1,905	25.64
非金屬礦物製品製造業	Manufacture of Other Non-metallic Mineral Products	2,516	1,987	529	21.03
基本金屬製造業	Manufacture of Basic Metals	1,765	1,390	375	21.25
金屬製品製造業	Manufacture of Fabricated Metal Products	20,848	15,774	5,074	24.34
電子零組件製造業	Manufacture of Electronic Parts and Components	3,676	3,075	601	16.35
電腦、電子產品及光學製品製造業	Manufacture of Computers, Electronic and Optical Products	2,596	2,137	459	17.68
電力設備及配備製造業	Manufacture of Electrical Equipment	3,124	2,430	694	22.22
機械設備製造業	Manufacture of Machinery and Equipment	13,883	10,733	3,150	22.69
汽車及其零件製造業	Manufacture of Motor Vehicles and Parts	2,664	2,051	613	23.01
其他運輸工具及其零件製造業	Manufacture of Other Transport Equipment and Parts	1,784	1,357	427	23.93
家具製造業	Manufacture of Furniture	1,348	979	369	27.37
其他製造業	Other Manufacturing	3,143	2,432	711	22.62
產業用機械設備維修及安裝業	Repair and Installation of Industrial Machinery and	267	210	57	21.35
非製造業	Non-Manufacturing	12	10	2	16.67
按四大行業別分	by Four Main Industries				
金屬機電工業	Metal & Machinery Industry	44,335	33,945	10,390	23.44
資訊電子工業	Information & Electronic Industry	6,272	5,212	1,060	16.90
化學工業	Chemical Industry	17,085	12,836	4,249	24.87
民生工業	Food,Textile and Other Industry	19,457	14,498	4,959	25.49

資料來源：經濟部工廠校正及營運調查。 Data Source : The Factory Operation Census by MOEA.

營運中工廠家數與負責人性別統計 — 按行業別、四大行業別分
Statistics of Operating Factories & Owner's Gender by Industry、Four Main Industries

中華民國104年 (2015)

單位：家；% Unit: Establishment、%

		營運中工廠 Operating Factories (家) (Establishments)	男性負責人 Male Owner (家) (Establishments)	女性負責人 Female Owner (家) (Establishments)		百分比(%) Percentage
總 計	Total	83,532	64,369	19,163		22.94
按行業別分	by Industry (Version 10)					
食品及飼品製造業	Manufacture of Food Products and Prepared Animal Feeds	5,861	4,364	1,497		25.54
飲料及菸草製造業	Manufacture of Beverages & Tobacco Products	521	391	130		24.95
紡織業	Manufacture of Textiles	3,133	2,309	824		26.30
成衣及服飾品製造業	Manufacture of Wearing Apparel and Clothing Accessories	1,150	802	348		30.26
皮革、毛皮及其製品製造業	Manufacture of Leather, Fur and Related Products	695	511	184		26.47
木竹製品製造業	Manufacture of Wood and of Products of Wood and Bamboo	1,089	801	288		26.45
紙漿、紙及紙製品製造業	Manufacture of Paper and Paper Products	1,401	1,023	378		26.98
印刷及資料儲存媒體複製業	Printing and Reproduction of Recorded Media	2,207	1,634	573		25.96
石油及煤製品製造業	Manufacture of Petroleum and Coal Products	182	147	35		19.23
化學原材料肥料氮化合物塑膠橡膠原料及人造纖維業	Manufacture of Chemical Material, Fertilizers and Nitrogen Compounds, Plastic and Rubber Materials, Man-made Fibres	1,059	903	156		14.73
其他化學製品製造業	Manufacture of Other Chemical Products	2,319	1,758	561		24.19
藥品及醫用化學製品製造業	Manufacture of Pharmaceuticals and Medicinal Chemical Products	413	327	86		20.82
橡膠製品製造業	Manufacture of Rubber Products	1,137	880	257		22.60
塑膠製品製造業	Manufacture of Plastics Products	7,182	5,396	1,786		24.87
非金屬礦物製品製造業	Manufacture of Other Non-metallic Mineral Products	2,466	1,981	485		19.67
基本金屬製造業	Manufacture of Basic Metals	1,675	1,334	341		20.36
金屬製品製造業	Manufacture of Fabricated Metal Products	19,237	14,704	4,533		23.56
電子零組件製造業	Manufacture of Electronic Parts and Components	3,775	3,190	585		15.50
電腦、電子產品及光學製品製造業	Manufacture of Computers, Electronic and Optical Products	2,637	2,212	425		16.12
電力設備及配備製造業	Manufacture of Electrical Equipment	3,139	2,451	688		21.92
機械設備製造業	Manufacture of Machinery and Equipment	13,356	10,428	2,928		21.92
汽車及其零件製造業	Manufacture of Motor Vehicles and Parts	2,569	1,978	591		23.01
其他運輸工具及其零件製造業	Manufacture of Other Transport Equipment and Parts	1,720	1,297	423		24.59
家具製造業	Manufacture of Furniture	1,223	922	301		24.61
其他製造業	Other Manufacturing	3,119	2,412	707		22.67
產業用機械設備維修及安裝業	Repair and Installation of Industrial Machinery and	256	204	52		20.31
非製造業	Non-Manufacturing	11	10	1		9.09
按四大行業別分	by Four Main Industries					
金屬機電工業	Metal & Machinery Industry	41,952	32,396	9,556		22.78
資訊電子工業	Information & Electronic Industry	6,412	5,402	1,010		15.75
化學工業	Chemical Industry	16,595	12,579	4,016		24.20
民生工業	Food, Textile and Other Industry	18,573	13,992	4,581		24.66

資料來源：經濟部工廠校正及營運調查 Data Source: The Factory Operation Census by MOEA.

營運中工廠家數與負責人性別統計 — 按行業別、四大行業別分
Statistics of Operating Factories & Owner's Gender by Industry、Four Main Industries

中華民國103年 (2014)

單位：家；% Unit: Establishment、%

		營運中工廠 Operating Factories (家) (Establishments)	男性負責人 Male Owner (家) (Establishments)	女性負責人 Female Owner (家) (Establishments)		百分比(%) Percentage
總 計	Total	81,986	63,320	18,665		22.77
按行業別分	by Industry (Version 10)					
食品及飼品製造業	Manufacture of Food Products and Prepared Animal Feeds	5,597	4,153	1,444		25.80
飲料及菸草製造業	Manufacture of Beverages & Tobacco Products	525	391	134		25.52
紡織業	Manufacture of Textiles	3,095	2,288	807		26.07
成衣及服飾品製造業	Manufacture of Wearing Apparel and Clothing Accessories	1,129	780	349		30.91
皮革、毛皮及其製品製造業	Manufacture of Leather, Fur and Related Products	696	517	179		25.72
木竹製品製造業	Manufacture of Wood and of Products of Wood and Bamboo	1,052	777	275		26.14
紙漿、紙及紙製品製造業	Manufacture of Paper and Paper Products	1,371	1,009	362		26.40
印刷及資料儲存媒體複製業	Printing and Reproduction of Recorded Media	2,206	1,649	557		25.25
石油及煤製品製造業	Manufacture of Petroleum and Coal Products	187	150	37		19.79
化學原材料肥料氮化合物塑膠橡膠原料及人造纖維業	Manufacture of Chemical Material, Fertilizers and Nitrogen Compounds, Plastic and Rubber Materials, Man-made Fibres	1,069	895	174		16.28
其他化學製品製造業	Manufacture of Other Chemical Products	2,277	1,727	550		24.15
藥品及醫用化學製品製造業	Manufacture of Pharmaceuticals and Medicinal Chemical Products	410	331	79		19.27
橡膠製品製造業	Manufacture of Rubber Products	1,127	881	246		21.83
塑膠製品製造業	Manufacture of Plastics Products	7,075	5,353	1,722		24.34
非金屬礦物製品製造業	Manufacture of Other Non-metallic Mineral Products	2,446	1,974	472		19.30
基本金屬製造業	Manufacture of Basic Metals	1,676	1,335	341		20.35
金屬製品製造業	Manufacture of Fabricated Metal Products	18,491	14,157	4,333		23.43
電子零組件製造業	Manufacture of Electronic Parts and Components	3,803	3,214	589		15.49
電腦、電子產品及光學製品製造業	Manufacture of Computers, Electronic and Optical Products	2,698	2,228	470		17.42
電力設備及配備製造業	Manufacture of Electrical Equipment	3,159	2,475	684		21.65
機械設備製造業	Manufacture of Machinery and Equipment	13,164	10,326	2,838		21.56
汽車及其零件製造業	Manufacture of Motor Vehicles and Parts	2,505	1,939	566		22.59
其他運輸工具及其零件製造業	Manufacture of Other Transport Equipment and Parts	1,650	1,260	390		23.64
家具製造業	Manufacture of Furniture	1,182	881	301		25.47
其他製造業	Other Manufacturing	3,111	2,401	710		22.82
產業用機械設備維修及安裝業	Repair and Installation of Industrial Machinery and	258	207	51		19.77
非製造業	Non-Manufacturing	27	22	5		18.52
按四大行業別分	by Four Main Industries					
金屬機電工業	Metal & Machinery Industry	40,903	31,699	9,203		22.50
資訊電子工業	Information & Electronic Industry	6,501	5,442	1,059		16.29
化學工業	Chemical Industry	16,418	12,512	3,906		23.79
民生工業	Food, Textile and Other Industry	18,164	13,667	4,497		24.76

資料來源：經濟部工廠校正暨營運調查 Data Source: The Factory Operation Census by MOEA.

營運中工廠家數與負責人性別統計 — 按行業別、四大行業別分

Statistics of Operating Factories & Owner's Gender by Industry、Four Main Industries

中華民國102年（2013）單位：家；％ Unit: Establishment、％

		營運中工廠 Operating Factories	男性負責人 Male Owner	女性負責人 Female Owner	
		(家) (Establishments)	(家) (Establishments)	(家) (Establishments)	百分比(%) Percentage
總計	Total	81,064	62,908	18,156	22.40
按行業別分	by Industry (Version 10)				
食品及飼品製造業	Manufacture of Food Products and Prepared Animal Feeds	5,376	3,992	1,384	25.74
飲料及菸草製造業	Manufacture of Beverages & Tobacco Products	519	389	130	25.05
紡織業	Manufacture of Textiles	3,105	2,299	806	25.96
成衣及服飾品製造業	Manufacture of Wearing Apparel and Clothing Accessories	1,131	790	341	30.15
皮革、毛皮及其製品製造業	Manufacture of Leather, Fur and Related Products	717	534	183	25.52
木竹製品製造業	Manufacture of Wood and of Products of Wood and Bamboo	1,033	761	272	26.33
紙漿、紙及紙製品製造業	Manufacture of Paper and Paper Products	1,340	980	360	26.87
印刷及資料儲存媒體複製業	Printing and Reproduction of Recorded Media	2,213	1,660	553	24.99
石油及煤製品製造業	Manufacture of Petroleum and Coal Products	192	152	40	20.83
化學原材料肥料氮化合物塑膠橡膠原料及人造纖維業	Manufacture of Chemical Material, Fertilizers and Nitrogen Compounds, Plastic and Rubber Materials, Man-made Fibres	1,061	881	180	16.97
其他化學製品製造業	Manufacture of Other Chemical Products	2,221	1,678	543	24.45
藥品及醫用化學製品製造業	Manufacture of Pharmaceuticals and Medicinal Chemical Products	422	339	83	19.67
橡膠製品製造業	Manufacture of Rubber Products	1,102	866	236	21.42
塑膠製品製造業	Manufacture of Plastics Products	6,982	5,303	1,679	24.05
非金屬礦物製品製造業	Manufacture of Other Non-metallic Mineral Products	2,426	1,963	463	19.08
基本金屬製造業	Manufacture of Basic Metals	1,741	1,406	335	19.24
金屬製品製造業	Manufacture of Fabricated Metal Products	17,844	13,779	4,065	22.78
電子零組件製造業	Manufacture of Electronic Parts and Components	3,868	3,270	598	15.46
電腦、電子產品及光學製品製造業	Manufacture of Computers, Electronic and Optical Products	2,751	2,288	463	16.83
電力設備及配備製造業	Manufacture of Electrical Equipment	3,199	2,530	669	20.91
機械設備製造業	Manufacture of Machinery and Equipment	13,117	10,305	2,812	21.44
汽車及其零件製造業	Manufacture of Motor Vehicles and Parts	2,456	1,919	537	21.86
其他運輸工具及其零件製造業	Manufacture of Other Transport Equipment and Parts	1,626	1,246	380	23.37
家具製造業	Manufacture of Furniture	1,151	870	281	24.41
其他製造業	Other Manufacturing	3,149	2,450	699	22.20
產業用機械設備維修及安裝業	Repair and Installation of Industrial Machinery and	270	217	53	19.63
非製造業	Non-Manufacturing	52	41	11	21.15
按四大行業別分	by Four Main Industries				
金屬機電工業	Metal & Machinery Industry	40,253	31,402	8,851	21.99
資訊電子工業	Information & Electronic Industry	6,619	5,558	1,061	16.03
化學工業	Chemical Industry	16,250	12,393	3,857	23.74
民生工業	Food,Textile and Other Industry	17,942	13,555	4,387	24.45

資料來源：經濟部工廠校正暨營運調查Data Source：The Factory Operation Census by MOEA.

總計

按行業別分

食品及飼品製造業
 飲料及菸草製造業
 紡織業
 成衣及服飾品製造業
 皮革、毛皮及其製品製造業
 木竹製品製造業
 紙漿、紙及紙製品製造業
 印刷及資料儲存媒體複製業
 石油及煤製品製造業
 化學原材料肥料氮化合物塑膠橡膠原料及人造纖維業
 其他化學製品製造業
 藥品及醫用化學製品製造業
 橡膠製品製造業
 塑膠製品製造業
 非金屬礦物製品製造業
 基本金屬製造業
 金屬製品製造業
 電子零組件製造業
 電腦、電子產品及光學製品製造
 電力設備及配備製造業
 機械設備製造業
 汽車及其零件製造業
 其他運輸工具及其零件製造業
 家具製造業
 其他製造業
 產業用機械設備維修及安裝業
 非製造業

按四大行業別分

金屬機電工業
 資訊電子工業
 化學工業
 民生工業

資料來源：經濟部工廠校正暨營運調查

營運中工廠家數與負責人性別統計 — 按行業別、四大行業 Statistics of Operating Factories & Owner's Gender by Industry、Four Main Industries

中華民國101年 (2012)

	營運中工廠 Operating Factories (家) (Establishments)
Total	79, 439
by Industry (Version 10)	
Manufacture of Food Products and Prepared Animal Feeds	5, 235
Manufacture of Beverages & Tobacco Products	511
Manufacture of Textiles	3, 076
Manufacture of Wearing Apparel and Clothing Accessories	1, 137
Manufacture of Leather, Fur and Related Products	739
Manufacture of Wood and of Products of Wood and Bamboo	995
Manufacture of Paper and Paper Products	1, 310
Printing and Reproduction of Recorded Media	2, 224
Manufacture of Petroleum and Coal Products	203
Manufacture of Chemical Material, Fertilizers and Nitrogen Compounds, Plastic and Rubber Materials, Man-made Fibres	1, 084
Manufacture of Other Chemical Products	2, 315
Manufacture of Pharmaceuticals and Medicinal Chemical Products	429
Manufacture of Rubber Products	1, 073
Manufacture of Plastics Products	6, 836
Manufacture of Other Non-metallic Mineral Products	2, 376
Manufacture of Basic Metals	1, 648
Manufacture of Fabricated Metal Products	16, 890
Manufacture of Electronic Parts and Components	3, 896
Manufacture of Computers, Electronic and Optical Products	2, 812
Manufacture of Electrical Equipment	3, 219
Manufacture of Machinery and Equipment	12, 964
Manufacture of Motor Vehicles and Parts	2, 404
Manufacture of Other Transport Equipment and Parts	1, 579
Manufacture of Furniture	1, 083
Other Manufacturing	3, 105
Repair and Installation of Industrial Machinery and Equipment	261
Non-Manufacturing	35
by Four Main Industries	
Metal & Machinery Industry	38, 965
Information & Electronic Industry	6, 708
Chemical Industry	16, 213
Food, Textile and Other Industry	17, 553

Data Source : The Factory Operation Census by MOEA.

別分

in Industries

單位：家；% Unit: Establishment、%

男性負責人 Male Owner	女性負責人 Female Owner	
(家) (Establishments)	(家) (Establishments)	百分比(%) Percentage
61,917	17,522	22.06
3,904	1,331	25.43
366	145	28.38
2,292	784	25.49
797	340	29.90
556	183	24.76
753	242	24.32
974	336	25.65
1,680	544	24.46
161	42	20.69
910	174	16.05
1,767	548	23.67
345	84	19.58
842	231	21.53
5,234	1,602	23.43
1,927	449	18.90
1,331	317	19.24
13,069	3,821	22.62
3,295	601	15.43
2,346	466	16.57
2,554	665	20.66
10,225	2,739	21.13
1,884	520	21.63
1,227	352	22.29
826	257	23.73
2,420	685	22.06
207	54	20.69
25	10	28.57
30,497	8,468	21.73
5,641	1,067	15.91
12,469	3,744	23.09
13,310	4,243	24.17

營運中工廠家數與負責人性別統計 — 按行業別、四大行業別分
Statistics of Operating Factories & Owner's Gender by Industry、Four Main Industries

中華民國99年 (2010)

單位：家：％ Unit: Establishment、%

總 計	Total	營運中工廠	男性負責人	女性負責人	
		Operating Factories	Male Owner	Female Owner	
		(家)	(家)	(家)	百分比(%)
		(Establishments)	(Establishments)	(Establishments)	Percentage
		78,005	61,281	16,724	21.44
按行業別(第9版)分	by Industry (Version 10)				
食品及飼品製造業	Manufacture of Food Products and Prepared Animal Feeds	4,955	3,696	1,259	25.41
飲料及菸草製造業	Manufacture of Beverages & Tobacco Products	515	377	138	26.80
紡織業	Manufacture of Textiles	3,103	2,335	768	24.75
成衣及服飾品製造業	Manufacture of Wearing Apparel and Clothing Accessories	1,127	803	324	28.75
皮革、毛皮及其製品製造業	Manufacture of Leather, Fur and Related Products	770	585	185	24.03
木竹製品製造業	Manufacture of Wood and of Products of Wood and Bamboo	1,011	773	238	23.54
紙漿、紙及紙製品製造業	Manufacture of Paper and Paper Products	1,268	962	306	24.13
印刷及資料儲存媒體複製業	Printing and Reproduction of Recorded Media	2,266	1,750	516	22.77
石油及煤製品製造業	Manufacture of Petroleum and Coal Products	213	166	47	22.07
化學原料肥料氫化合物塑膠橡膠原料及人造纖維業	Manufacture of Chemical Material, Fertilizers and Nitrogen Compounds, Plastic and Rubber Materials, Man-made Fibres	1,040	872	168	16.15
其他化學製品製造業	Manufacture of Other Chemical Products	2,245	1,712	533	23.74
藥品及醫用化學製品製造業	Manufacture of Pharmaceuticals and Medicinal Chemical Products	413	336	77	18.64
橡膠製品製造業	Manufacture of Rubber Products	1,026	811	215	20.96
塑膠製品製造業	Manufacture of Plastics Products	6,739	5,182	1,557	23.10
非金屬礦物製品製造業	Manufacture of Other Non-metallic Mineral Products	2,299	1,863	436	18.96
基本金屬製造業	Manufacture of Basic Metals	1,502	1,231	271	18.04
金屬製品製造業	Manufacture of Fabricated Metal Products	16,184	12,668	3,516	21.73
電子零組件製造業	Manufacture of Electronic Parts and Components	3,848	3,250	598	15.54
電腦、電子產品及光學製品製造	Manufacture of Computers, Electronic and Optical Products	2,905	2,424	481	16.56
電力設備及配備製造業	Manufacture of Electrical Equipment	3,262	2,621	641	19.65
機械設備製造業	Manufacture of Machinery and Equipment	12,882	10,210	2,672	20.74
汽車及其零件製造業	Manufacture of Motor Vehicles and Parts	2,382	1,897	485	20.36
其他運輸工具及其零件製造業	Manufacture of Other Transport Equipment and Parts	1,577	1,248	329	20.86
家具製造業	Manufacture of Furniture	1,079	825	254	23.54
其他製造業	Other Manufacturing	3,109	2,455	654	21.04
產業用機械設備維修及安裝業	Repair and Installation of Industrial Machinery and Equipment	253	203	50	19.76
非製造業	Non-Manufacturing	32	26	6	18.75
按四大行業別分	by Four Main Industries				
金屬機械工業	Metal & Machinery Industry	38,042	30,078	7,964	20.93
資訊電子工業	Information & Electronic Industry	6,753	5,674	1,079	15.98
化學工業	Chemical Industry	15,980	12,376	3,604	22.55
民生工業	Food, Textile and Other Industry	17,230	13,153	4,077	23.66

資料來源：經濟部工廠校正暨營運調查 Data Source: The Factory Operation Census by MOEA.

營運中工廠家數與負責人性別統計 — 按行業別、四大行業別分
Statistics of Operating Factories & Owner's Gender by Industry、Four Main Industries

中華民國98年 (2009)

單位：家：％ Unit: Establishment、%

總 計	Total	營運中工廠	男性負責人	女性負責人	
		Operating Factories	Male Owner	Female Owner	
		(家) (Establishments)	(家) (Establishments)	(家) (Establishments)	百分比(%) Percentage
		77,331	60,940	16,391	21.20
按行業別(第9版)分	by Industry (Version 10)				
食品及飼品製造業	Manufacture of Food Products and Prepared Animal Feeds	4,818	3,609	1,209	25.09
飲料及菸草製造業	Manufacture of Beverages & Tobacco Products	521	384	137	26.30
紡織業	Manufacture of Textiles	3,134	2,355	779	24.86
成衣及服飾品製造業	Manufacture of Wearing Apparel and Clothing Accessories	1,114	798	316	28.37
皮革、毛皮及其製品製造業	Manufacture of Leather, Fur and Related Products	778	601	177	22.75
木竹製品製造業	Manufacture of Wood and of Products of Wood and Bamboo	1,031	790	241	23.38
紙漿、紙及紙製品製造業	Manufacture of Paper and Paper Products	1,257	950	307	24.42
印刷及資料儲存媒體複製業	Printing and Reproduction of Recorded Media	2,272	1,756	516	22.71
石油及煤製品製造業	Manufacture of Petroleum and Coal Products	211	161	50	23.70
化學原料肥料氫化合物塑膠橡膠原料及人造纖維業	Manufacture of Chemical Material, Fertilizers and Nitrogen Compounds, Plastic and Rubber Materials, Man-made Fibres	1,024	860	164	16.02
其他化學製品製造業	Manufacture of Other Chemical Products	2,167	1,662	505	23.30
藥品及醫用化學製品製造業	Manufacture of Pharmaceuticals and Medicinal Chemical Products	412	337	75	18.20
橡膠製品製造業	Manufacture of Rubber Products	1,022	805	217	21.23
塑膠製品製造業	Manufacture of Plastics Products	6,678	5,190	1,488	22.28
非金屬礦物製品製造業	Manufacture of Other Non-metallic Mineral Products	2,284	1,833	451	19.75
基本金屬製造業	Manufacture of Basic Metals	1,486	1,219	267	17.97
金屬製品製造業	Manufacture of Fabricated Metal Products	15,876	12,504	3,372	21.24
電子零組件製造業	Manufacture of Electronic Parts and Components	3,774	3,193	581	15.39
電腦、電子產品及光學製品製造	Manufacture of Computers, Electronic and Optical Products	2,929	2,445	484	16.52
電力設備及配備製造業	Manufacture of Electrical Equipment	3,227	2,595	632	19.58
機械設備製造業	Manufacture of Machinery and Equipment	12,939	10,266	2,673	20.66
汽車及其零件製造業	Manufacture of Motor Vehicles and Parts	2,380	1,896	484	20.34
其他運輸工具及其零件製造業	Manufacture of Other Transport Equipment and Parts	1,558	1,243	315	20.22
家具製造業	Manufacture of Furniture	1,091	840	251	23.01
其他製造業	Other Manufacturing	3,097	2,446	651	21.02
產業用機械設備維修及安裝業	Repair and Installation of Industrial Machinery and Equipment	224	178	46	20.54
非製造業	Non-Manufacturing	27	24	3	11.11
按四大行業別分	by Four Main Industries				
金屬機械工業	Metal & Machinery Industry	37,690	29,901	7,789	20.67
資訊電子工業	Information & Electronic Industry	6,703	5,638	1,065	15.89
化學工業	Chemical Industry	15,821	12,322	3,499	22.12
民生工業	Food,Textile and Other Industry	17,117	13,079	4,038	23.59

資料來源：經濟部工廠校正暨營運調查 Data Source: The Factory Operation Census by MOEA.

營運中工廠家數與負責人性別統計 — 按行業別、四大行業別分
Statistics of Operating Factories & Owner's Gender by Industry、Four Main Industries

中華民國97年 (2008)

單位：家：％ Unit: Establishment、%

總 計	Total	營運中工廠	男性負責人	女性負責人	
		Operating Factories	Male Owner	Female Owner	
		(家) (Establishments)	(家) (Establishments)	(家) (Establishments)	百分比(%) Percentage
		77,640	61,509	16,131	20.78
按行業別(第9版)分	by Industry (Version 9)				
食品及飼品製造業	Manufacture of Food Products and Prepared Animal Feeds	4,724	3,544	1,180	24.98
飲料及菸草製造業	Manufacture of Beverages & Tobacco Products	508	370	138	27.17
紡織業	Manufacture of Textiles	3,202	2,417	785	24.52
成衣及服飾品製造業	Manufacture of Wearing Apparel and Clothing Accessories	1,156	836	320	27.68
皮革、毛皮及其製品製造業	Manufacture of Leather, Fur and Related Products	812	640	172	21.18
木竹製品製造業	Manufacture of Wood and of Products of Wood and Bamboo	1,061	811	250	23.56
紙漿、紙及紙製品製造業	Manufacture of Paper and Paper Products	1,261	970	291	23.08
印刷及資料儲存媒體複製業	Printing and Reproduction of Recorded Media	2,348	1,813	535	22.79
石油及煤製品製造業	Manufacture of Petroleum and Coal Products	208	166	42	20.19
化學原料肥料氫化合物塑膠橡膠原料及人造纖維業	Manufacture of Chemical Material, Fertilizers and Nitrogen Compounds, Plastic and Rubber Materials, Man-made Fibres	1,005	851	154	15.32
其他化學製品製造業	Manufacture of Other Chemical Products	2,112	1,651	461	21.83
藥品及醫用化學製品製造業	Manufacture of Pharmaceuticals and Medicinal Chemical Products	414	339	75	18.12
橡膠製品製造業	Manufacture of Rubber Products	1,029	825	204	19.83
塑膠製品製造業	Manufacture of Plastics Products	6,709	5,223	1,486	22.15
非金屬礦物製品製造業	Manufacture of Other Non-metallic Mineral Products	2,269	1,828	441	19.44
基本金屬製造業	Manufacture of Basic Metals	1,499	1,239	260	17.34
金屬製品製造業	Manufacture of Fabricated Metal Products	15,938	12,630	3,308	20.76
電子零組件製造業	Manufacture of Electronic Parts and Components	3,821	3,267	554	14.50
電腦、電子產品及光學製品製造	Manufacture of Computers, Electronic and Optical Products	3,022	2,525	497	16.45
電力設備及配備製造業	Manufacture of Electrical Equipment	3,212	2,570	642	19.99
機械設備製造業	Manufacture of Machinery and Equipment	12,957	10,348	2,609	20.14
汽車及其零件製造業	Manufacture of Motor Vehicles and Parts	2,374	1,894	480	20.22
其他運輸工具及其零件製造業	Manufacture of Other Transport Equipment and Parts	1,536	1,226	310	20.18
家具製造業	Manufacture of Furniture	1,122	873	249	22.19
其他製造業	Other Manufacturing	3,093	2,455	638	20.63
產業用機械設備維修及安裝業	Repair and Installation of Industrial Machinery and Equipment	219	172	47	21.46
非製造業	Non-Manufacturing	29	26	3	10.34
按四大行業別分	by Four Main Industries				
金屬機械工業	Metal & Machinery Industry	37,735	30,079	7,656	20.29
資訊電子工業	Information & Electronic Industry	6,843	5,792	1,051	15.36
化學工業	Chemical Industry	15,898	12,478	3,420	21.51
民生工業	Food,Textile and Other Industry	17,164	13,160	4,004	23.33

資料來源：經濟部工廠校正暨營運調查 Data Source：The Factory Operation Census by MOEA.

營運中工廠家數與負責人性別統計 — 按行業別、四大行業別分
Statistics of Operating Factories & Owner's Gender by Industry、Four Main Industries

中華民國96年 (2007)

單位：家；% Unit: Establishment, %

總 計	Total	營運中工廠	男性負責人	女性負責人	
		Operating Factories	Male Owner	Female Owner	
		(家)	(家)	(家)	百分比(%)
		(Establishments)	(Establishments)	(Establishments)	Percentage
		77,578	61,702	15,876	20.46
按行業別(第9版)分	by Industry (Version 10)				
食品及飼品製造業	Manufacture of Food Products and Prepared Animal Feeds	4,667	3,527	1,140	24.43
飲料及菸草製造業	Manufacture of Beverages & Tobacco Products	487	353	134	27.52
紡織業	Manufacture of Textiles	3,287	2,509	778	23.67
成衣及服飾品製造業	Manufacture of Wearing Apparel and Clothing Accessories	1,174	863	311	26.49
皮革、毛皮及其製品製造業	Manufacture of Leather, Fur and Related Products	837	656	181	21.62
木竹製品製造業	Manufacture of Wood and of Products of Wood and Bamboo	1,080	818	262	24.26
紙漿、紙及紙製品製造業	Manufacture of Paper and Paper Products	1,280	985	295	23.05
印刷及資料儲存媒體複製業	Printing and Reproduction of Recorded Media	2,379	1,845	534	22.45
石油及煤製品製造業	Manufacture of Petroleum and Coal Products	207	162	45	21.74
化學原料肥料氫化合物塑膠橡膠原料及人造纖維業	Manufacture of Chemical Material, Fertilizers and Nitrogen Compounds, Plastic and Rubber Materials, Man-made Fibres	971	835	136	14.01
其他化學製品製造業	Manufacture of Other Chemical Products	2,061	1,609	452	21.93
藥品及醫用化學製品製造業	Manufacture of Pharmaceuticals and Medicinal Chemical Products	416	348	68	16.35
橡膠製品製造業	Manufacture of Rubber Products	1,023	811	212	20.72
塑膠製品製造業	Manufacture of Plastics Products	6,795	5,317	1,478	21.75
非金屬礦物製品製造業	Manufacture of Other Non-metallic Mineral Products	2,240	1,802	438	19.55
基本金屬製造業	Manufacture of Basic Metals	1,472	1,220	252	17.12
金屬製品製造業	Manufacture of Fabricated Metal Products	15,844	12,620	3,224	20.35
電子零組件製造業	Manufacture of Electronic Parts and Components	3,820	3,235	585	15.31
電腦、電子產品及光學製品製造	Manufacture of Computers, Electronic and Optical Products	3,108	2,597	511	16.44
電力設備及配備製造業	Manufacture of Electrical Equipment	3,223	2,599	624	19.36
機械設備製造業	Manufacture of Machinery and Equipment	12,877	10,353	2,524	19.60
汽車及其零件製造業	Manufacture of Motor Vehicles and Parts	2,344	1,872	472	20.14
其他運輸工具及其零件製造業	Manufacture of Other Transport Equipment and Parts	1,511	1,218	293	19.39
家具製造業	Manufacture of Furniture	1,139	894	245	21.51
其他製造業	Other Manufacturing	3,117	2,473	644	20.66
產業用機械設備維修及安裝業	Repair and Installation of Industrial Machinery and Equipment	187	153	34	18.18
非製造業	Non-Manufacturing	32	28	4	12.50
按四大行業別分	by Four Main Industries				
金屬機械工業	Metal & Machinery Industry	37,458	30,035	7,423	19.82
資訊電子工業	Information & Electronic Industry	6,928	5,832	1,096	15.82
化學工業	Chemical Industry	15,969	12,568	3,401	21.30
民生工業	Food, Textile and Other Industry	17,223	13,267	3,956	22.97

資料來源：經濟部工廠校正暨營運調查 Data Source: The Factory Operation Census by MOEA.